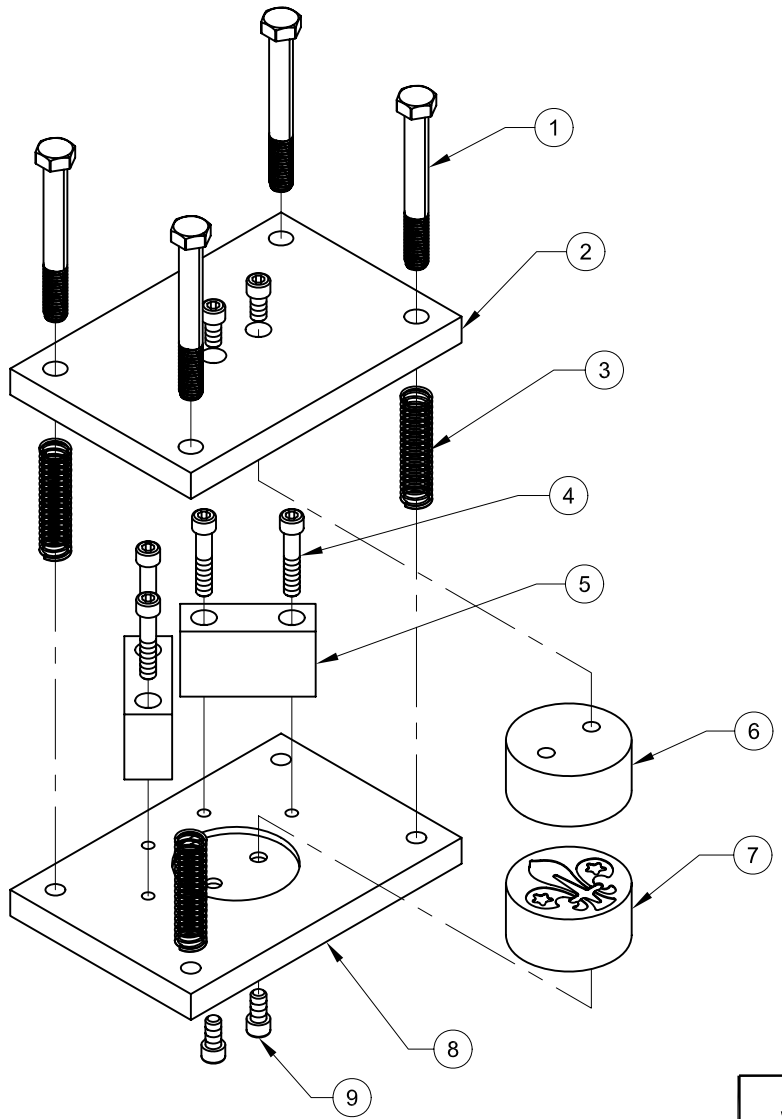
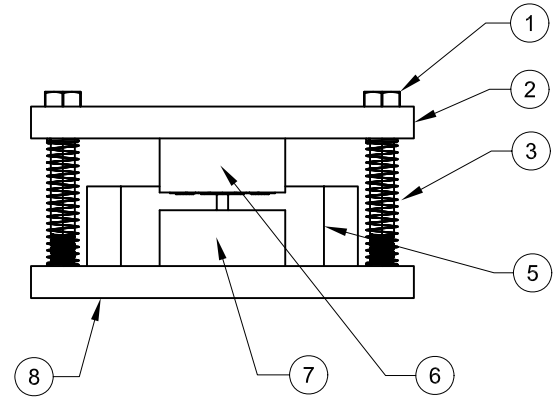
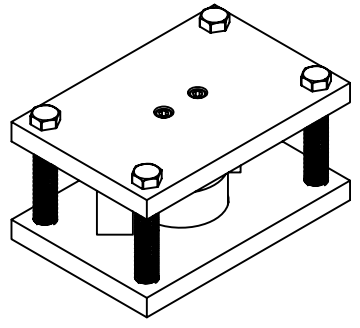


ITEM	QTY	DESCRIPTION	WIDTH	LENGTH	UM	PART NUMBER	MATERIAL	TYP
1	4	CAP SCREW, HEX HEAD 3/8"-16		3.0	EA		STEEL	P
2	1	PLATE, UPPER DIE			EA		STEEL	D
3	4	SPRING, COMP. 1/2" O.D. .047 WIRE PURCHASE FROM McMASTER-CARR		2.0	EA	9657K121	STEEL	P
4	4	CAP SCREW, IND HEX 1/4"-20		1.25	EA		STEEL	P
5	2	STOP			EA		ALUM	D
6	1	DIE, UPPER			EA		STEEL	D
7	1	DIE, LOWER			EA		STEEL	D
8	1	PLATE, LOWER DIE			EA		STEEL	D
9	4	CAP SCREW, IND HEX. 1/4"-20		.50	EA		STEEL	P



ISOMETRIC VIEW
(FOR REFERENCE ONLY)



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		MACHINING	FABRICATION	DRAWN BY: MGATES	DATE: 01SEP09	SIZE: A
ESTIMATED WEIGHT:	FIRST ORDERED ON:	X. ±.040	ALL ANGULAR ±.06	CHECKED BY:	REV	
		X.X ±.020	ALL FINISHES 125μm	DATE:	DWG NO: ASSEMBLY	
		X.XX ±.010	DEBURR ALL SHARP CORNERS OR EDGES			
		X.XXX ±.005				
		ANGULAR ± 1/2°				

AUTOCAD DRAWING: FORM REVISION 09-01-00