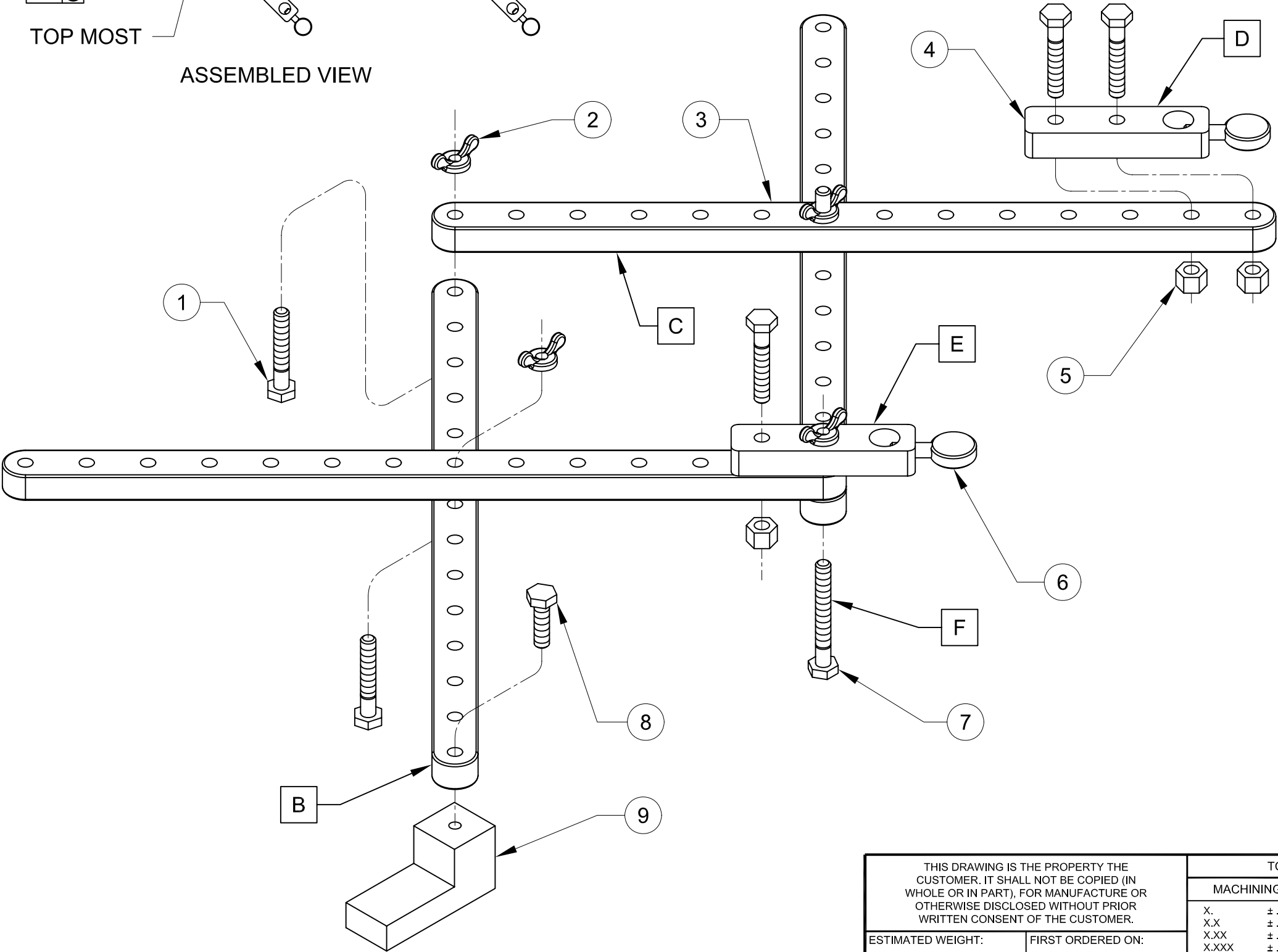


| ITEM | QTY | DESCRIPTION | WIDTH | LENGTH | UM | PART NUMBER | MATERIAL | TYP |
|------|-----|----------------------------|-------|--------|----|-------------|----------|-----|
| 1 | 6 | CAPSCREW, HEX HEAD 1/4"-20 | | 1.25 | EA | | STEEL | P |
| 2 | 4 | NUT, WING 1/4"-20 | | | EA | | STEEL | P |
| 3 | 4 | ARM, LEVER | | | EA | | WOOD | D |
| 4 | 2 | BLOCK, HOLDER | | | EA | | PLASTIC | D |
| 5 | 3 | NUT 1/4"-20 | | | EA | | STEEL | P |
| 6 | 2 | THUMB SCREW 1/4"-20 | | | EA | | STEEL | P |
| 7 | 1 | CAPSCREW, HEX HEAD 1/4"-20 | | 2.25 | EA | | STEEL | P |
| 8 | 1 | CAPSCREW, HEX HEAD 1/4"-20 | | 1.0 | EA | | STEEL | P |
| 9 | 1 | BLOCK, CLAMP | | | EA | | ALUM. | D |



- A** POSITION THE CLAMP BLOCK (ITEM 9) ON THE LEFT SIDE OF YOUR WORK AREA.
- B** ATTACH A LEVER ARM (ITEM 3) TO THE CLAMP BLOCK USING THE 1" LONG SCREW (ITEM 8)
- C** ATTACH A SECOND LEVER ARM (ITEM 3) TO THE TOP OF THE FIRST LEVER ARM AND SECURE WITH (1) 1-1/4" LONG SCREW (ITEM 1) AND A WING NUT. (ITEM 2)
- D** ATTACH A HOLDER BLOCK (ITEM 4) TO THE END OF THE LAST LEVER ARM AND SECURE USING (2) NUTS AND BOLTS (ITEMS 1, 5)
- E** ATTACH A HOLDER BLOCK (ITEM 4) TO THE END OF A NEW LEVER ARM AND SECURE USING (1) NUT AND BOLT (ITEMS 1, 5)
- F** USING THE LONG BOLT (ITEM 7) ATTACH THE HOLDER BLOCK (ITEM 4) / LEVER ARM TO THE END OF THE LAST LEVER ARM AND SECURE WITH A WING NUT (ITEM 2)
- G** ATTACH THE ABOVE SUB-ASSEMBLY TO THE FIRST ASSEMBLY USING (2) BOLTS (ITEM 1) AND (2) WING NUTS (ITEM 2) AS SHOWN IN THE ASSEMBLED VIEW.

| | | | | | | | |
|--|-------------------|------------|-------------|-----------------------------------|---|------------------|--------------|
| THIS DRAWING IS THE PROPERTY THE CUSTOMER. IT SHALL NOT BE COPIED (IN WHOLE OR IN PART), FOR MANUFACTURE OR OTHERWISE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF THE CUSTOMER. | | TOLERANCES | | SCALE: 1:1 | TITLE: PACK 409- PROJECT PANTING PANTOGRAPH | | |
| | | MACHINING | FABRICATION | DRAWN BY: MGATES | | | |
| ESTIMATED WEIGHT: | FIRST ORDERED ON: | X. | ± .040 | ALL | DATE: 09APR09 | SIZE: A | SHEET 1 OF 1 |
| | | X.X | ± .020 | ANGULAR | CHECKED BY: | DWG NO: ASSEMBLY | |
| | | X.XX | ± .010 | ALL FINISHES | DATE: | | |
| | | X.XXX | ± .005 | DEBURR ALL SHARP CORNERS OR EDGES | | | |
| | | ANGULAR | ± 1/2° | | | | |