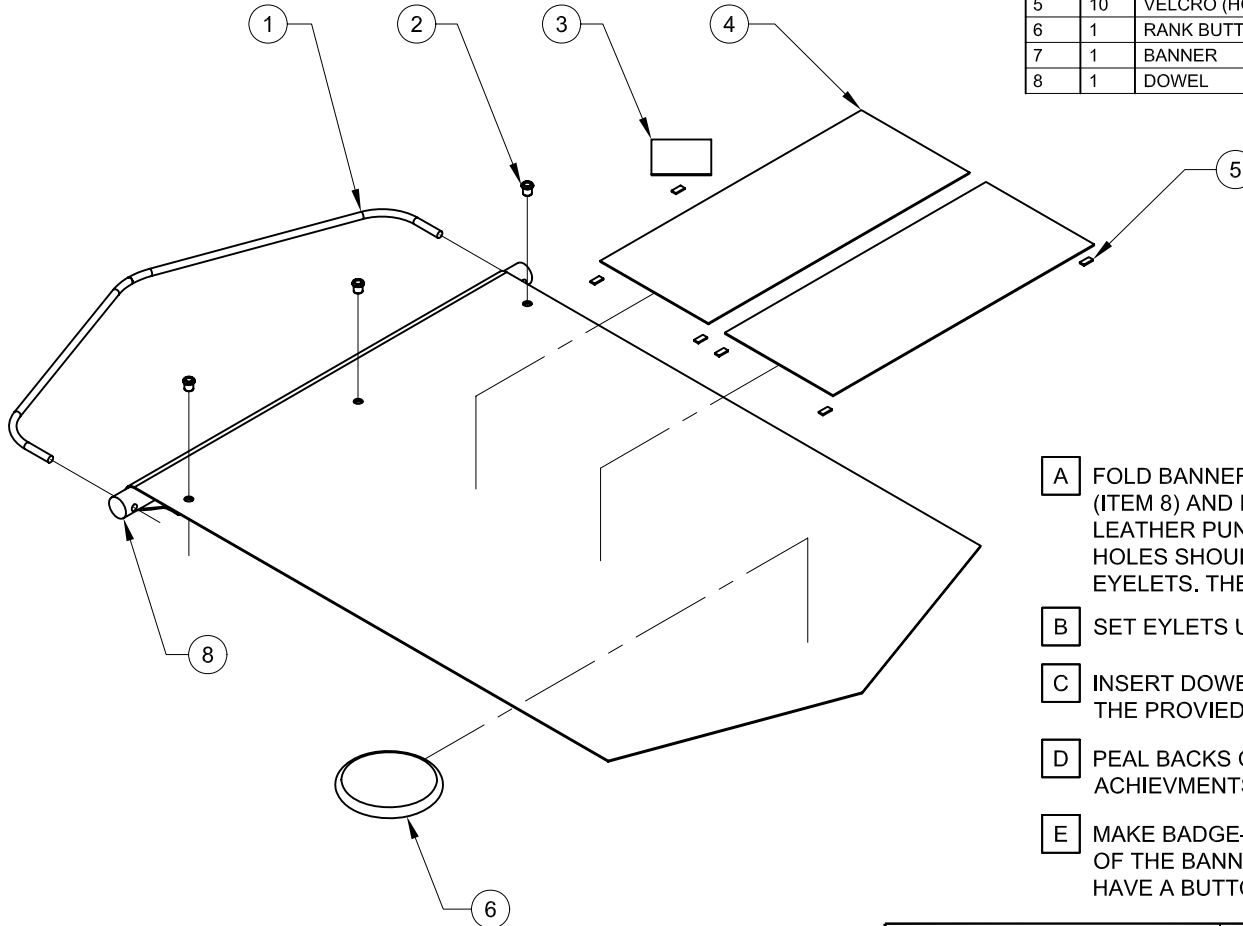
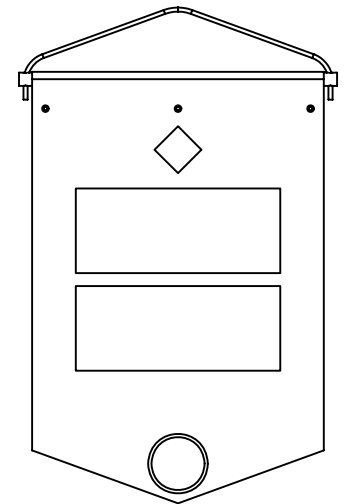


ITEM	QTY	DESCRIPTION	WIDTH	LENGTH	UM	PART NUMBER	MATERIAL	TYP
1	1	SUEDE LACING PURCHASE FROM WALMART		14.0	EA		LEATHER	CM
2	3	EYELET PURCHASE FROM TANDY LEATHER			EA		STEEL	P
3	1	RANK ARTWORK (LAMINATED) (SEE COMPONENTS)			EA		LAM.	D
4	1	RANK ACHIEVMENTS (LAMINATED) (SEE COMPONENTS)			EA		LAM.	D
5	10	VELCRO (HOOK SIDE) STICKY BACK			EA		VELCRO	P
6	1	RANK BUTTON (BADGE-A-MINIT)			EA		BUTTON	D
7	1	BANNER			EA		FELT	D
8	1	DOWEL			EA		WOOD	D



ASSEMBLED VIEW  
(FOR REFERENCE ONLY)



- A** FOLD BANNER (ITEM 7) OVER DOWEL (ITEM 8) AND PUNCH 3 HOLES USING A LEATHER PUNCH FOR EYELETS (ITEM 2). HOLES SHOULD BE SMALLER THAN THE EYELETS. THE FELT WILL STRETCH.
- B** SET EYLETS USING EYLET PLYERS OR PUNCH.
- C** INSERT DOWEL AND SECURE BY INSERTING THE LEATHER LACING THRU THE PROVIDED HOLES. TRY ENDS OF LACING WITH OVERHAND KNOTS.
- D** PEAL BACKS OFF OF STICKY BACK VELCRO (ITEM 5) AND APPLY TO LAMINATED ACHIEVMENTS. (ITEM 4) INSTALL ACHIEVMENTS WITH A FIRM PRESS.
- E** MAKE BADGE-A-MINIT PIN BACK BUTTON AND FASTEN TO THE LOWER PORTION OF THE BANNER. (NOTE: ANOTHER ORNIMENT CAN BE USED IF YOU DO NOT HAVE A BUTTON MAKER.)

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		MACHINING	FABRICATION	DRAWN BY: MGATES	DATE: 01SEP08
ESTIMATED WEIGHT:	FIRST ORDERED ON:	X. ±.040	ALL ANGULAR ±.06	CHECKED BY:	SIZE: A SHEET 1 OF 1 REV
		X.X ±.020	ANGULAR 2'	DATE:	DWG NO: ASSEMBLY
		X.XX ±.010	ALL FINISHES 125mm		
		X.XXX ±.005	DEBURR ALL SHARP		
		ANGULAR ± 1/2"	CORNERS OR EDGES		