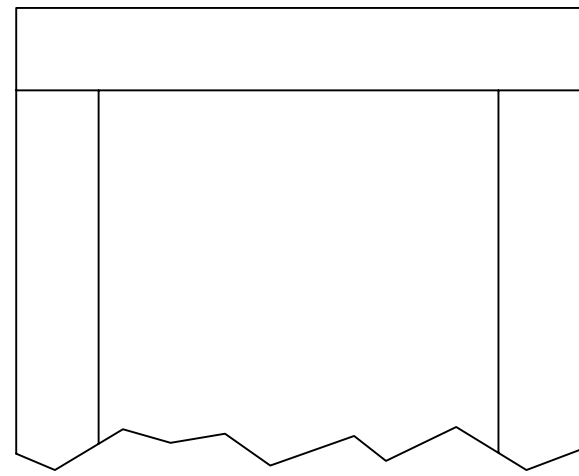
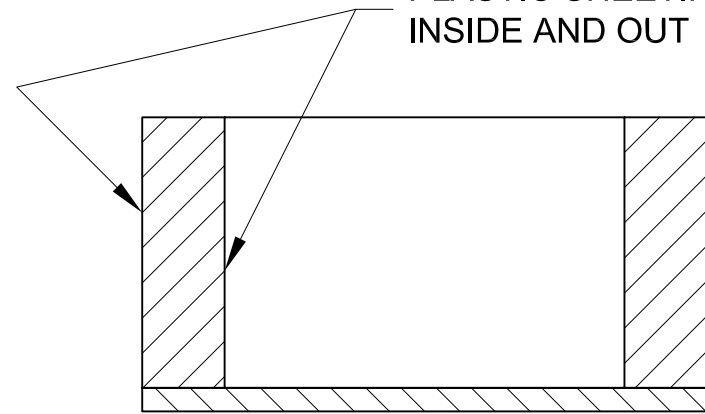


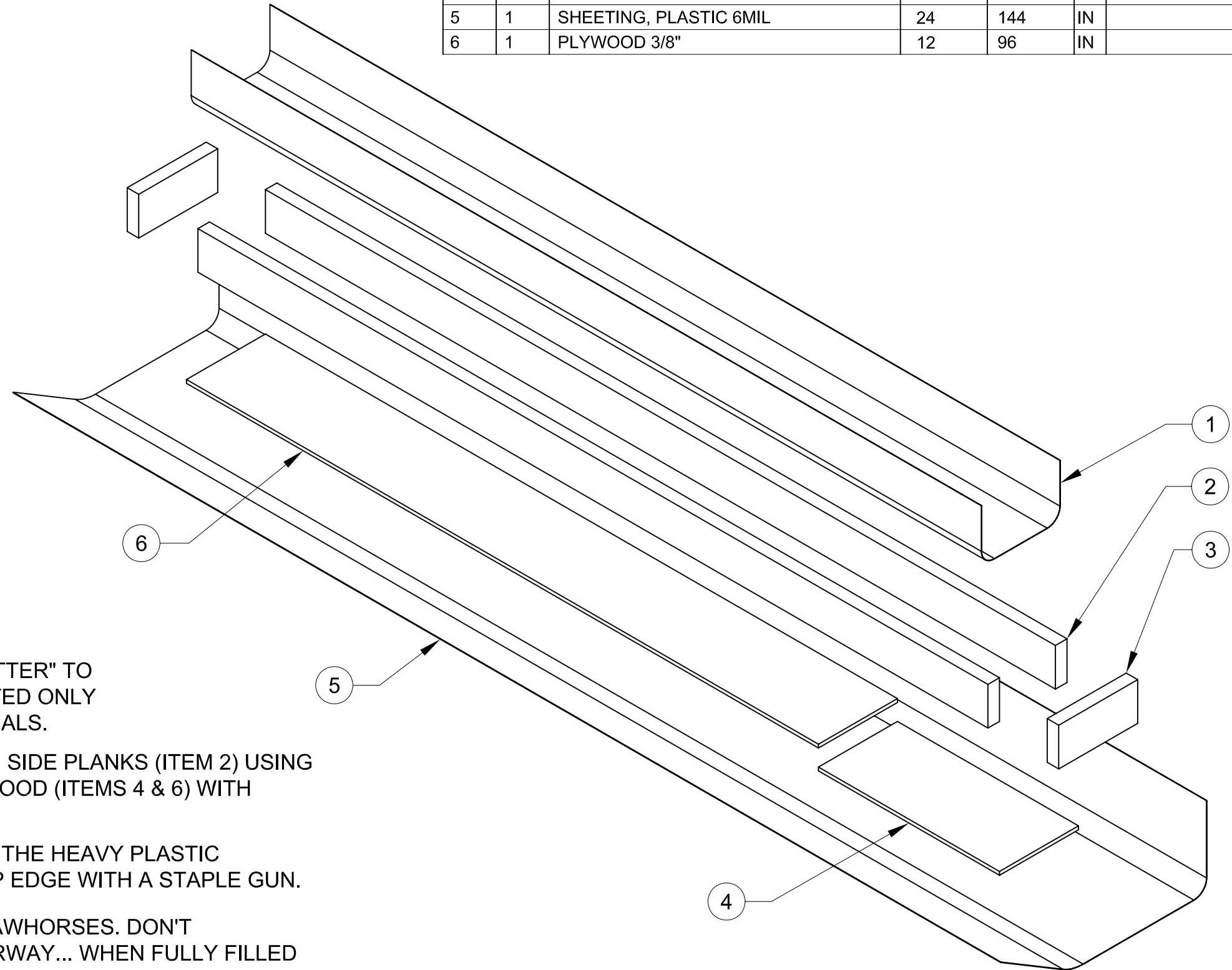
ITEM	QTY	DESCRIPTION	WIDTH	LENGTH	UM	PART NUMBER	MATERIAL	TYP
1	1	SHEETING, PLASTIC 6MIL	24	144	IN		PLASTIC	C
2	2	LUMBER, 2 X 6 X 10'		120	IN		WOOD	C
3	2	LUMBER, 2" X 6" X 12"		12	IN		WOOD	C
4	1	PLYWOOD 3/8"	12	27.50	IN		WOOD	C
5	1	SHEETING, PLASTIC 6MIL	24	144	IN		PLASTIC	C
6	1	PLYWOOD 3/8"	12	96	IN		WOOD	C



PLASTIC SHEETING
INSIDE AND OUT



SECTIONED AND ASSEMBLED VIEWS



- A** WE WERE LOOKING FOR A LARGER "RAIN-GUTTER" TO RACE OVERSIZE BOATS. THIS DESIGN IS LIMITED ONLY BY THE LENGTH AND WIDTH OF YOUR MATERIALS.
- B** FASTEN THE END PLANKS (ITEM 3) ON TO THE SIDE PLANKS (ITEM 2) USING WOOD SCREWS. SECURE THE BOTTOM PLYWOOD (ITEMS 4 & 6) WITH SCREWS AS WELL.
- C** COVER BOTH THE INSIDE AND OUTSIDE WITH THE HEAVY PLASTIC SHEETING. (ITEMS 1 & 5) SECURE ON THE TOP EDGE WITH A STAPLE GUN.
- D** THE COMPLETED UNIT CAN BE PLACED ON SAWHORSES. DON'T UNDERESTIMATE THE WEIGHT OF THE WATERWAY... WHEN FULLY FILLED IT CAN WEIGH OVER 200 POUNDS.
- E** IF YOU HAVE ACCESS TO THE BOTTOM OF THE WATERWAY, YOU CAN DRAIN IT QUICKLY BY DRILLING A 3/4" HOLE THRU THE SHEETING AND THE BOTTOM PLYWOOD. DRAIN INTO BUCKETS.

THIS DRAWING IS THE PROPERTY THE CUSTOMER. IT SHALL NOT BE COPIED (IN WHOLE OR IN PART), FOR MANUFACTURE OR OTHERWISE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF THE CUSTOMER.	TOLERANCES		SCALE: 1:1	TITLE: PACK 409- PROJECT WATERWAY	
	MACHINING	FABRICATION	DRAWN BY: M GATES	DATE: 02NOV09	REV
ESTIMATED WEIGHT:	FIRST ORDERED ON:	X. ± .040 X.X ± .020 X.XX ± .010 X.XXX ± .005 ANGULAR ± 1/2°	ALL ANGULAR ± .06 2° ALL FINISHES 125mu DEBURR ALL SHARP CORNERS OR EDGES	CHECKED BY:	SIZE: A SHEET 1 OF 1
			DATE:		DWG NO: ASSEMBLY

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